

Certificate No: TAW0005FJ

TYPE APPROVAL CERTIFICATE

This is to certify:
That the Flux Cored Wire/Gas combination
with trade name
DW-N609SV / C1

Manufacturer
Kobe Steel, Ltd. Ibaraki Plant
Ibaraki, Osaka Pef, Japan
is found to comply with
DNV rules for classification – Ships
DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade - MS
Current DC(+)
Approved diameter 1.2 mm

Positions Flat, Vertical upwards

Remarks For welding of NV 1.5Ni up to NV 9Ni.

Impact test at -196°C average value > 34 Joule.

Also for fillet welding.

The min. yield strength of the weld metal 430 N/mm².

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at Hamburg on 2023-06-07

for DNV

This Certificate is valid until 2028-06-06.

DNV local unit: Japan FiS

Approval Engineer: Dietmar Liebich

Thorsten Lohmann
Head of Section

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