



Certificate No:  
**TAW00005FK**

# TYPE APPROVAL CERTIFICATE

## This is to certify:

**That the Flux Cored Wire/Gas combination**

with trade name  
**DW-N709SP / C1**

Manufacturer  
**Kobe Steel, Ltd. Ibaraki Plant**  
**Ibaraki, Osaka Pef, Japan**

is found to comply with  
**DNV rules for classification – Ships**  
**DNV class programme DNV-CP-0069 – Type approval – Welding consumables**

with this approval

<b>Grade</b>	<b>- MS</b>
<b>Current</b>	<b>DC(+)</b>
<b>Approved diameter</b>	<b>1.2 mm</b>
<b>Positions</b>	<b>Flat, Horizontal, Vertical upwards</b>
<b>Remarks</b>	<b>For welding of NV 1.5Ni up to NV 9Ni</b> <b>Impact test at -196°C average value &gt; 34 Joule</b> <b>Also for fillet welding</b> <b>The min. yield strength of the weld metal 430 N/mm<sup>2</sup></b>

**Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.**

Issued at **Hamburg** on **2023-06-07**

for **DNV**

This Certificate is valid until **2028-06-06**.

DNV local unit: **Japan FiS**

Approval Engineer: **Dietmar Liebich**

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**Thorsten Lohmann**  
**Head of Section**

Any significant change in design or construction may render this Certificate invalid.

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