



TYPE APPROVAL CERTIFICATE

Certificate No:
TAW00003Y3
Revision No:
1

This is to certify:

That the **Wire/Gas combination**

with trade name
TG-S2594 / I1

Manufacturer
Kobe Steel Ltd., Fukuchiyama Plant
Fukuchiyama, Kyoto Pref, Japan

is found to comply with
DNV rules for classification – Ships
DNV class programme DNV-CP-0069 – Type approval – Welding consumables

with this approval

Grade	*
Current	DC(-)
Approved diameter	1.6 mm - 3.2 mm
Positions	All, except vertical downwards
Remarks	*) AWS A 5.9 ER2594 GTAW of ferritic-austenitic stainless steels (Super Duplex: S32750, S32760, etc.) Shielding Gas: Ar or Ar-2%N2 Also for fillet welding

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at **Hamburg** on **2023-09-11**

for **DNV**

This Certificate is valid until **2028-09-04**.

DNV local unit: **Kobe**

Approval Engineer: **Dietmar Liebich**

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Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.
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