

NIPPON KAIJI KYOKAI

Approval No. NKY-1001 Certificate No. TA171219E



TYPE APPROVAL FOR WELDING CONSUMABLE

Brand:

B-17

Applicant:

Kobe Steel Ltd., Saijo Plant

Higashi-hiroshima, Hiroshima, Japan

Manufacturer:

Kobe Steel Ltd., Saijo Plant

Higashi-hiroshima, Hiroshima, Japan

Grade:

KMW3

Welding Process:

Manual Welding

Welding Positions and Max. Diameter of Electrode:

See Table 1

Current:

AC, DCEP and DCEN

Shielding Gas:

Not Applicable

Applicable Parent Material:

Mild Steels for Hull

Table 1 Welding Positions and Max. Diameter of Electrode

Butt Weld Fillet Weld

Flat: 8.0mm Flat: 8.0mm

Horizontal: 5.0mm
Overhead: 5.0mm
Horizontal: 5.0mm
Horizontal: 5.0mm
Horizontal Overhead: 5.0mm
Overhead: 5.0mm

Vertical Upward: 5.0mm Vertical Upward: Vertical Downward: Vertical Downward: Vertical Downward:

5.0mm : Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 19 March 2018.

Issued at Tokyo on 8 December 2017.

H. Kobayashi

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.



The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 19 MAR. 2019 .	until 19 MAR. 2024 .
Date: 8 MAR. 2018 Surveyor	Date: 10 FEB.2023
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 19 MAR. 2020 .	until
Date: 14 MAY 2019	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 19 MAR. 2021 .	until
Date: 27 MAD 2000	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 19 MAR. 2022 .	until
Date: 30 MAR, 2021	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 19 MAR. 2023 .	until
Date: 28 MAP 2022	Date:
House Surveyor	Surveyor