

## NIPPON KAIJI KYOKAI



Certificate

Approval No. NKY-1595 Certificate No. TA13159E

OF

## TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

: DW-308L

Manufacturer: Kobe Steel, Ltd., Fujisawa Plant

Fujisawa, Kanagawa, Japan

Kind

Semi-Automatic Welding Consumable

Purpose

: For Stainless Steel

Approval Condition:

Grade

: KW308LG(C)

Current

: DCEP

Position

: Flat, Horizontal, Vertical Upward,

Vertical Downward and Overhead

Max. Dia. of Wire

: 1.6mm, H

: 1.2mm, VU : 1.2mm,

VD: 1.2mm, OH : 1.6mm

Shield Gas

 $: CO_2$ 

Remark

: Impact tests were carried out in deposited metal

and butt joint weld metal at  $-196^{\circ}$ C.

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 23 February 2014. Issued at Tokyo on 6 February 2013.

Y. Usuki

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

CS-2 e 2002.01

Note: This certificate was rewritten because of change of the manufacturer's plant name.

The validity of this certificate has been renewed	The validity of this certificate has been renewed
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