

## NIPPON KAIJI KYOKAI

Approval No. NKY-3563 Certificate No. TA22633E Certificate

APPROVAL TYPE

Article:

Welding Consumables for Stainless Steels

Brand:

DW-308

Applicant:

Kobe Steel Ltd., Ibaraki Plant

2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan

Manufacturer:

Kobe Steel Ltd., Ibaraki Plant

2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan

Grade:

KW308G(C)

Welding Process:

MAG Welding

Welding Positions and Max. Diameter of Wire:

See Table 1

Current:

**DCEP** 

Shielding Gas:

 $CO_2$ 

Table 1 Welding Positions and Max. Diameter of Wire

Table 1 Welding 1 obtained and Max. Diameter of Wife				
Butt Weld		Fillet Weld		
Flat:	1.2mm	Flat:	1.2mm	
		Horizontal Vertical:	1.2mm	
Horizontal:	1.2mm	Horizontal:	1.2mm	
Overhead:	1.2mm	Horizontal Overhead:	1.2mm	
		Overhead:	1.2mm	
Vertical Upward:	1.2mm	Vertical Upward:	1.2mm	
Vertical Downward:	Not Applicable	Vertical Downward:	Not Applicable	

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 21 July 2023. Issued at Tokyo on 22 July 2022.

Y. Takao

General Manager

Material and Equipment Department

Note: (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

(2) This certificate was rewritten because of change of the applicant's address and the manufacturer's address.

Certificate No.	TA22633E	
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The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 1. JUL. 2024	until
Date: 28.	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until	until
Date:	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
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Date:	Date:
Surveyor	Surveyor
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