NIPPON KAIJI KYOKAI

Approval No. NKY-3561
Certificate No. TA22629E

Certificate OF TYPE APPROVAL

Article:	Welding Consumables for Stainless Steels
Brand:	DW-309LP
Applicant:	Kobe Steel Ltd., Ibaraki Plant 2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan
Manufacturer:	Kobe Steel Ltd., Ibaraki Plant 2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan
Grade:	KW309LG(C)
Welding Process:	MAG Welding
Welding Positions and Max. Diameter of Wire:	See Table 1
Current:	DCEP
Shielding Gas:	CO_2

Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	1.2mm	Flat:	1.2mm
		Horizontal Vertical:	1.2mm
Horizontal:	1.2mm	Horizontal:	1.2mm
Overhead:	1.2mm	Horizontal Overhead:	1.2mm
		Overhead:	1.2mm
Vertical Upward:	1.2mm	Vertical Upward:	1.2mm
Vertical Downward:	1.2mm	Vertical Downward:	1.2mm

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 21 July 2023.
Issued at Tokyo on 22 July 2022.

Y. Takao
General Manager
Material and Equipment Department

Note : (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.
(2) This certificate was rewritten because of change of the applicant's address and the manufacturer's address.

Certificate No. TA22629E

The validity of this certificate has been renewed until 21. JUL. 2024 . Date: 28. JUL. 2024 Surveyor	The validity of this certificate has been renewed until . Date: Surveyor
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