



NIPPON KAIJI KYOKAI

Certificate

OF

TYPE APPROVAL

Approval No. NKY-3558
Certificate No. TA22623E

Article: Welding Consumables for Stainless Steels
Brand: DW-309MoL
Applicant: Kobe Steel Ltd., Ibaraki Plant
2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan
Manufacturer: Kobe Steel Ltd., Ibaraki Plant
2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan
Grade: KW309MoLG(C)
KW309MoLG(C)-YP315M-TS550M
Welding Process: MAG Welding
Welding Positions and Max. Diameter of Wire: See Table 1
Current: DCEP
Shielding Gas: CO₂
Remarks: Mechanical properties are to comply with the requirements specified in Table 2.

Table 1 Welding Positions and Max. Diameter of Wire (for Both Grades)

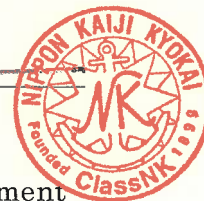
Butt Weld		Fillet Weld	
Flat:	1.6mm	Flat:	1.6mm
Horizontal:	1.6mm	Horizontal Vertical:	1.6mm
Overhead:	Not Applicable	Horizontal:	1.6mm
Vertical Upward:	1.6mm	Horizontal Overhead:	Not Applicable
Vertical Downward:	Not Applicable	Overhead:	Not Applicable
		Vertical Upward:	1.6mm
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 21 July 2023.

Issued at Tokyo on 22 July 2022.


Y. Takao
General Manager
Material and Equipment Department



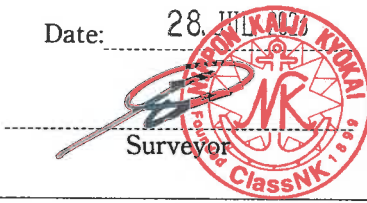
Note : (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.
(2) This certificate was rewritten because of change of the applicant's address and the manufacturer's address.

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Table 2 Mechanical Properties

Deposited Metal Test			Butt Weld Test
Tensile Test			Tensile test
Tensile strength (N/mm ²)	Yield point (N/mm ²)	Elongation (%)	Tensile strength (N/mm ²)
550 min.	315 min.	30 min.	550 min.

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<p>The validity of this certificate has been renewed until <u>21. JUL. 2024</u> .</p> <p>Date: <u>28. JUL. 2024</u></p> <p> Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
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