

# NIPPON KAIJI KYOKAI

## Certificate

OF

### TYPE APPROVAL

Approval No. NKY-3567  
Certificate No. TA22641E

Article: Welding Consumables for Stainless Steels  
Brand: DW-329AP  
Applicant: Kobe Steel Ltd., Ibaraki Plant  
2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan  
Manufacturer: Kobe Steel Ltd., Ibaraki Plant  
2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan  
Grade: KW2209G(C)  
KW2209G(M2)  
Welding Process: MAG Welding  
Welding Positions and Max. Diameter of Wire: See Table 1  
Current: DCEP  
Shielding Gas: CO<sub>2</sub> or Ar + CO<sub>2</sub>


Table 1 Welding Positions and Max. Diameter of Wire for Both Grades

Butt Weld		Fillet Weld	
Flat:	1.2mm	Flat:	1.2mm
Horizontal:	1.2mm	Horizontal Vertical:	1.2mm
Overhead:	1.2mm	Horizontal:	1.2mm
		Horizontal Overhead:	1.2mm
Vertical Upward:	1.2mm	Overhead:	1.2mm
Vertical Downward:	Not Applicable	Vertical Upward:	1.2mm
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 21 July 2023.

Issued at Tokyo on 22 July 2022.

  
 Y. Takao  
 General Manager  
 Material and Equipment Department



Note : (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.  
(2) This certificate was rewritten because of change of the applicant's address and the manufacturer's address.

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