



NIPPON KAIJI KYOKAI

Certificate

OF

TYPE APPROVAL

Approval No. NKY-3603
Certificate No. TA23387E

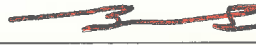
Article: Welding Consumables for Steels for Low Temperature Service
Brand: DW-N709S
Applicant: Kobe Steel Ltd., Ibaraki Plant
2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan
Manufacturer: Kobe Steel Ltd., Ibaraki Plant
2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan
Grade: KSWL92G(C)
Welding Process: Semi-Automatic Welding (MAG Welding)
Welding Positions and Max. Diameter of Wire: See Table 1
Current: DCEP
Shielding Gas: CO₂

Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	1.2mm	Flat:	1.2mm
Horizontal:	1.2mm	Horizontal Vertical:	1.2mm
Overhead:	Not Applicable	Horizontal:	1.2mm
Vertical Upward:	Not Applicable	Horizontal Overhead:	Not Applicable
Vertical Downward:	Not Applicable	Overhead:	Not Applicable
		Vertical Upward:	Not Applicable
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 5 March 2024.
Issued at Tokyo on 6 March 2023.


Y. Takao
General Manager
Material and Equipment Department



Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.



<p>The validity of this certificate has been renewed until:</p> <p>Date:.....</p> <p>..... Surveyor</p>	<p>The validity of this certificate has been renewed until:</p> <p>Date:.....</p> <p>..... Surveyor</p>
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