

NIPPON KAIJI KYOKAI



[Re-written]

Certificate No. NKY-1753

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

MG-S80

Manufacturer: Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind

Semi-Automatic Welding Consumable

Purpose

For Quenched and Tempered High Tensile Steels for Structures

Approval Condition :

Grade

KSW4Y69G(M2)

Current

: DCEP

Position

Flat and Vertical Upward

Max. Dia. of Wire

F: 1.6mm.

VU: 1.2mm

Shield Gas

80%Ar + 20%CO₂

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 24th day of March, 2012. Issued at Tokyo on the 1st day of July, 2011.

H. Takano

117.4

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections: CS-2 e 2002.01

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR. 2013 .	until 2 4. MAR. 2018 .
Date: - 4. APR 2012	Date: 29, MAR, Wilder Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4, MAR, 2014 .	until 2 4. MAR. 2019 .
Date: 9, APR 111 All	Date: 30. MR 2016
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR. 2015 .	until 2 4. MAR. 2020
Date: 2 8. WAR 2016	Date: 2.9. MAR 2019 Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR. 2016 .	until 24. MAR. 2021 .
Date: 3. A 215 / Surveyor Class No.	Date: 27, MAR. 2020 Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR. 2017 -	until 2 4. MAR. 2022
Date: 9, MAY 71.51	Date: 30. NAR 2021

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2023 -	until:
Date: 28. M.R. 2022	Date: Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24, MAR, 2024 .	until
Date: 28 Million Surveyor Class No.	Date:Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
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