

## NIPPON KAIJI KYOKAI



[Re-written]

Certificate No. NKY-1919-A

OF

## TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

MIX.50S

Manufacturer: Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind

Semi-Automatic Welding Consumable

Purpose

: For High Tensile Steel

Approval Condition

Grade

\* KSW53G(M2)

Current

\* DCEP

Position

Flat, Horizontal, Vertical Upward,

Vertical Downward and Overhead

Max. Dia. of Wire

F: 1.6mm,

H: 1.6mm,

VU: 1.2mm.

VD: 1.4mm.

OH: 1.2mm

Shield Gas

 $4 \text{ Ar } 80\% \pm \text{CO}_2 20\%$ 

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 1st day of April, 2012. Issued at Tokyo on the 1st day of July, 2011.

H. Takano

127.4

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

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