

NIPPON KAIJI KYOKAI



[Re-written]

Certificate No. NKY-2470

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand SE-A50S

Manufacturer : Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind Semi-Automatic Welding Consumable

Purpose For High Tensile Steel

Approval Condition:

Grade : KSW53G(M2)

Current : DCEP

Position Flat, Horizontal, Vertical Upward,

Vertical Downward and Overhead

Max. Dia. of Wire : F : 1.2mm, H : 1.2mm, VU : 1.2mm,

VD: 1.2mm, OH: 1.2mm

Shield Gas $\frac{1}{2}$ Ar + CO₂

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 24th day of March, 2012. Issued at Tokyo on the 1st day of July, 2011.

H. Takano

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4, NAR. 2013	until 2 4. MAR. 2018 .
Date: - 4 APP 10 PAIJ	Date: 29. MAR 2016 C. Aksmot Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR, 2014	until 24. MAR. 2019 .
Date: 9, APR MANA Surveyor	Date: 30. NAP (Mill) Surveyor Classite
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2.4. MAR. 2015 .	until 2 4. MAR. 2020
Date: 2.8 MAR 2014 Surveyor Class NX	Date: 29. MAR 2019 Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. NAR. 2016 .	until 2 4. NAR. 2021 .
Date: 3, APR 2015 Surveyor	Date: 27. MAR. 2020
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR. 2017 .	until 2 4. MAR. 2022
Date: 9 WAY. 2016 Surveyor	Date: 30. WAR 2021
Classia	S. C. J. J. C. J.

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24, MAR, 2023	until :
Date: 28, 44, 407	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2024 :	until:
Date: 28. 14. 14.	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until:	until
Date:	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
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Surveyor	Surveyor

