

## NIPPON KAIJI KYOKAI



[Re-written]

Certificate No. NKY-2404

OF

## TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

\* SE-A50

Manufacturer : Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind

Semi-Automatic Welding Consumable

Purpose

For High Tensile Steel

Approval Condition

Grade

KSW53G(M2)

Current

: DCEP

Position

Flat, Horizontal, Vertical Upward,

Vertical Downward and Overhead

Max. Dia. of Wire

F : 1.2mm.

H: 1.2mm.

VU: 1.2mm,

VD: 1.2mm,

OH: 1.2mm

Shield Gas

 $Ar + CO_2$ 

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 24th day of March, 2012. Issued at Tokyo on the 1st day of July, 2011.

H. Takano

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections. CS-2 e 2002.01

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4, MAR. 2013 .	until 2 4, MAR. 2018 .
Date: - 4. APR. 2017 Surveyor	Date: 29. No. 1411
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR. 2014 .	until 2 4, MAR. 2019
Date: 9. APR 2013	Date: 30. MAP 20 MJ/S
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4, MAR. 2015 .	until 2 4. MAR. 2020 .
Date: 28, MAR 2016  Surveyor Class 11	Date: 29, MAR 2019 Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4, MAR. 2016 .	until 2 4. MAR. 2021 .
Date: 3 APR 2015	Date: 1 5. WAY. 2020
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR. 2017 .	until 2 4. MAR. 2022 .
Date: 9.14 116 1	Date: 30. NAR. 2021

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24, MAR. 2023	until
Date: 28. MAR. 2027	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2024 -	until:
Date: 28. MAR 2017	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until:	until
Date:	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until	until
Date:	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until	until
Date:	Date:
Surveyor	Surveyor

