

NIPPON KAIJI KYOKAI



Approval No. NKY-3229 Certificate No. TA15986E

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

US-255 / PF-H80AK

[Wire / Flux]

Manufacturer

* Kobe Steel, Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind

Automatic Welding Consumable

Purpose

For Quenched and Tempered High Tensile Steels for Structures

Approval Condition

Grade

KAW5Y55MH5

Current

: AC

Position

Flat

Max. Dia. of Wire

4.8mm

Welding Process

Submerged Arc Welding

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 15 July 2016. Issued at Tokyo on 16 July 2015.

T. Imamura

General Manager Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	15. JUL. 2017	until 2 1. JUL, 2022
	Date: 29. W. Wife	Date: 6, DECOMMAN Surveyor
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	1 5. JUL. 2018 .	until 1 5. JUL. 2022
	Date: 29. JUN, 2017 L. Chimoto Surveyor	Date: 6. DECOUNALIA
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	1 5. JUL. 2019	until 1 5. JUL. 2023
·	Date: (Chemoto Surveyor Class Cla	Date: 27. JUN 207841
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	1 5. JUL. 2020	until15. JUL., 2024
	Date: 28. JUN 2011	Date: 26. Surveyor Classin
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	1 5. JUL. 2021	until
	Date: 29. JJV	Date:
	Surveyor	Surveyor