

NIPPON KAIJI KYOKAI



Certificate No. NKY-2982

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TYPE APPROVAL FOR WELDING CONSUMABLE

Brand $US \cdot 36 (\times 3) / PF \cdot H55E / RR \cdot 2 / RF \cdot 1$

[Wire / Flux / Metal Powder / Backing Flux]

Manufacturer: Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind : One Side Automatic Welding Consumable

Purpose : For High Tensile Steel

Approval Condition:

Grade KAW53SP

Current AC, DCEP or DCEN

Position : Flat

Max. Dia. of Wire : F : 6.4mm

Welding Process : Submerged Arc Welding

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 29th day of September, 2012. Issued at Tokyo on the 30th day of September, 2011.

H. Takano

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections. CS-2 e 2002.01

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