

NIPPON KAIJI KYOKAI



[Re-written]

Certificate No. NKY-2412

OF

APPROVAL FOR WELDING CONSUMABLE TYPE

Brand

US·36 (×3) / PF·H55EM / PF·I50R

[Wire / Flux / Backing Flux]

Manufacturer : Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind

One Side Automatic Welding Consumable

Purpose

: For High Tensile Steel

Approval Condition

Grade

* KAW53SP

Current

AC, DCEP or DCEN

Position

Flat

Max. Dia. of Wire

F: 7.9mm

Welding Process

Submerged Arc Welding

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 24th day of March, 2012. Issued at Tokyo on the 1st day of July, 2011.

H. Takano

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections. CS-2 e 2002.01

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR. 2013 .	until 2 4, MAR, 2018
Date: - 4. APR 2011	Date: 29. MAR 241
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR, 2014 .	until 2 4. MAR, 2019 .
Date: 9. APR 2013	Date: 29, MAR 2011 C. Chimola Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4. MAR. 2015	until 24. MAR. 2020 .
Date: 2 8. WAR 2014	Date: 3 0. AUG 2019/
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4, MAR. 2016	until 2.4, MAR. 2021
Date: 3 APR 2015 ALV	Date: 2 7. NAR. 2020 Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2017 .	until 2 4. M AR. 2022 .
Date: 9, WAY, 2016 Surveyor	Date: 30. MAR. 2021

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2023 -	until
Date: 28, MARIANA	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2024 -	until:
Date: 28. MAR THIS	Date:
Surveyor	Surveyor
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