

NIPPON KAIJI KYOKAI



[Re-written]

Certificate No. NKY-1789

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand : US-36 (×3) / PF-I55E / PF-I50R

[Wire / Flux / Backing Flux]

Manufacturer : Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind One Side Automatic Welding Consumable

Purpose For High Tensile Steel

Approval Condition:

Grade : KAW53Y40SP Current : AC or DCEP

Position : Flat

Max. Dia. of Wire : 6.4mm

Welding Process Submerged Arc Welding

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 21st day of September, 2012. Issued at Tokyo on the 1st day of July, 2011.

H. Takano

General Manager Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections: $CS\cdot 2 = 2002.01$

The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	2 1. SEP. 2013	until 2.1, SEP. 2018 .
	Date: - 4. APR MILI	Date: 29. MAR 1977
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	2 1. SEP. 2014	until 2 1. SEP. 2019 .
	Date: 9. APP ALL Surveyor Classill	Date: 29. MAR MAN
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	2 1. SEP. 2015 .	until 2 1. SEP. 2020
	Date: 2 8. MAR. 2014	Date: 2 9. MAR 2019 Surveyor Classic
The validity	of this certificate has been renewed	The validity of this certificate has been renewed
until	2 1. SEP. 2016 .	until 2 1, SEP. 2021 .
	Date: 3. APR 2015 All Surveyor	Date: 2 7. MAR 2020 Surveyor
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	2 1. SEP. 2017 .	until 21. SEP. 2022 .
	Date: 9, MAY, 2016	Date: 3 0. NAR. 2021
	Surveyor	Surveyor

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 1, SEP. 2023 .	until
Date: 28. MAR. WWW.	Date:Surveyor
Surveyor	Surveyor
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