



WELDING CONSUMABLE CERTIFICATE

Certificate No.: 075227-3618551-001 _____

Report No.: YO3618551 _____

Port of: Yokohama (Kanto), Japan _____

Date: 20 June 2019 _____



THIS IS TO CERTIFY

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF KOBE STEEL LTD, FUJISAWA PLANT, ATTEND THE PLANT AT FUJISAWA, JAPAN, ON THE 28TH DAY OF JANUARY, 2019 AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE INITIAL APPROVAL TESTING OF WELDING CONSUMABLES; AND,

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE FLUX CORED ARC WELDING SECTION:

<u>TRADE NAME</u>	<u>SPECIFICATION</u>	<u>GRADE OR CLASS</u>	<u>SHIELDING GAS</u>	<u>POSITION</u>	<u>CURRENT/ POLARITY</u>	<u>SIZE</u>
DW-2594	Other	Manuf. *	100% CO ₂	F, H, Vu	DCEP	1.2 mm

*Manufacturer's guaranteed minimum Y.S. 690MPa, T.S. 886MPa, El. 20%. CVN 48J at -20°C and chemical composition Equivalent to AWS A5.22 E2594T1-1



TAKUMA SUGIMOTO, SURVEYOR

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