



WELDING CONSUMABLE CERTIFICATE

Certificate No.: 075277-6259702-001_____

Report No.: 6259702_____

Port of: KOBE, JAPAN_____

Date: 06 AUGUST 2024_____

THIS IS TO CERTIFY

THAT THE UNDERSIGNED SURVEYOR TO THIS BUREAU DID, AT THE REQUEST OF KOBE STEEL, LTD., ATTEND THEIR PLANT AT IBARAKI & FUJISAWA PLANT, JAPAN, ON THE 15TH DAY OF FEBRUARY, 2024 AND ON SUBSEQUENT DATES, IN ORDER TO CARRY OUT A PLANT SURVEY OF FACILITIES AND ASSOCIATED QUALITY ASSURANCE AND QUALITY CONTROL PROCEDURES AND TO WITNESS AND REPORT ON THE INITIAL APPROVAL TESTING OF WELDING CONSUMABLES; AND,

THAT THE FACILITY IS CONSIDERED CAPABLE OF PROVIDING AN ACCEPTABLE UNIFORM PRODUCT, AND THAT EACH WELDING CONSUMABLE LISTED BELOW WAS FOUND IN COMPLIANCE WITH THE SPECIFICATION INDICATED AND IS ELIGIBLE TO BE PLACED ON THIS BUREAU'S APPROVED WELDING CONSUMABLES LIST IN THE SHIELDED METAL ARC WELDING SECTION:

TRADE NAME	SPECIFICATION	GRADE OR CLASS	SHIELDING GAS	POSITION	CURRENT/ POLARITY	SIZE
LB-24	ABS	3Y H10	-	All	AC/DCEP	3.2 - 4.0 mm
LB-52-18	ABS	3Y H10	-	All	AC/DCEP	2.6 - 4.0 mm
LB-52-18	ABS	3Y H10	-	Flat	AC/DCEP	5.0 - 6.0 mm
CM-A96	AWS A5.5-96	E8016-B2	-	-	-	2.6 - 6.0 mm
CM-A106	AWS A5.5-96	E9016-B3	-	-	-	2.6 - 6.0 mm
LB-62U	ABS	3YQ500 H10	-	Flat, OH, V-Up	AC/DCEP	2.6 - 4.0 mm
LB-62U	ABS	3YQ500 H10	-	H-Fillet	AC/DCEP	2.6 - 4.0 mm
LB-67L	ABS	5YQ500 H5	-	All	AC/DCEP	3.2 - 4.0 mm
LB-67L	ABS	5YQ500 H5	-	Flat	AC/DCEP	5.0 mm
LB-67L	ABS	5YQ500 H5	-	H-Fillet	AC/DCEP	3.2 - 5.0 mm
LB-70L	ABS	4YQ620 H5	-	All	DCEP	2.6 - 4.0 mm
LB-70L	ABS	4YQ620 H5	-	Flat	DCEP	5.0 mm
LB-70L	ABS	4YQ620 H5	-	H-Fillet	DCEP	3.2 - 5.0 mm
LB-70L	ABS	4YQ620 H5	-	H	DCEP	3.2 - 4.0 mm

TO BE CONTINUED



Certificate No. 848327-6210781-001

Note: This Certificate evidences compliance with one or more of the Rules, guides, standards or other criteria of American Bureau of Shipping and is issued solely for the use of the Bureau, its committees, its clients or other authorized entities. This Certificate is a representation only that the structure, item of material, equipment, machinery or any other item covered by this Certificate has met one or more of the Rules, guides, standards or other criteria of American Bureau of Shipping as of the date of issue. Parties are advised to review the Rules for the scope and conditions of classification and to review the survey records for a fuller description of any restrictions or limitation on the vessel's service or surveys. The validity, applicability and interpretation of this Certificate is governed by the Rules and standards of American Bureau of Shipping who shall remain the sole judge thereof. Nothing contained in this Certificate or in any notation made in contemplation of this Certificate shall be deemed to relieve any designer, builder, owner, manufacturer, seller, supplier, repairer, operator or other entity of any warranty express or implied.

Report No. 6259702
 Port of Kobe, Japan
 Date: 06 August 2024

TRADE		GRADE SHIELDING			CURRENT/	
NAME	SPECIFICATION	OR CLASS	GAS	POSITION	POLARITY	SIZE
LB-80L	ABS	5YQ690 H5	-	All	DCEP	2.6 - 4.0 mm
LB-88LT	ABS	5YQ690 H5	-	Flat	AC	3.2 - 5.0 mm
LB-88LT	ABS	5YQ690 H5	-	All	AC	3.2 - 4.0 mm
LB-88LT	ABS	5YQ690 H5	-	H-Fillet	AC	3.2 - 5.0 mm
NB-1SJ	ABS	5YQ420 H5	-	All, H-Fillet	AC/DCEP	3.2 - 5.0 mm
CM-2CW	ABS	MG*	-	All**, H-Fillet	AC/DCEP	2.6 - 5.0 mm

*Characteristics on usage: Covered electrode for 2.25%Cr-Mo-W-Nb-V heat resistant steel.

**Electrode size: F & H: 2.6-5.0(mm), V-up & OH: 2.6-4.0(mm)



 OKADA, SHIGETOSHI, SURVEYOR

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