

TYPE APPROVAL CERTIFICATE

This is to certify:

That the Electroslag

with trade name
ES-X55E / EF-4 / KL-4

Manufacturer
Kobe Steel, Ltd. Ibaraki Plant
Ibaraki, Osaka Pef, Japan

is found to comply with
DNV GL rules for classification – Ships
DNV GL class programme DNVGL-CP-0069 – Type approval – Welding consumables

with this approval

Grade	IV Y40
Current	DC(+)
Approved diameter	1.6 mm
Positions	vertical up
Remarks	Electroslag welding with flux-cored wire ES-X55E and flux EF-4 on backing material KL-4

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.

Issued at **Hamburg** on **2020-11-05**

for **DNV GL**

This Certificate is valid until **2025-11-04**.

DNV GL local station: **Kobe**

Approval Engineer: **Ludger Hachmöller**

Thorsten Lohmann
Head of Section

Any significant change in design or construction may render this Certificate invalid.
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