

CERTIFICATE OF APPROVAL OF WELDING CONSUMABLE FOR SHIP CONSTRUCTION

This certificate is issued to the company named below. The welding consumable or combination described has been tested in accordance with the requirements of Lloyd's Register for use in ship construction. This approval is subject to annual tests being carried out in accordance with the requirements of Lloyd's Register. The continued validity of this approval will be confirmed by appropriately dated Annual Reapproval Certificates issued to the company.

Name of Company: KOBE STEEL LIMITED,

IBARAKI PLANT, JAPAN

Type of Welding Consumable: Section 8 - Flux-Cored Wire/Gas Shield

Trade Name: DW-2209/80%Ar-20%CO₂

Welding Position: Downhand, horizontal-vertical, vertical upward and overhead only.

Joint Type: Butt and Fillet Welding.

Grade: S 31803, suitable for welding stainless steel Grade(s) S 31803 for chemical

use only, using semi-automatic flux cored arc welding. (Approved also

for automatic multirun welding in the downhand position only.)

Remarks: Approved for wires of 1.2 mm diameter only.

Confirmed Critical Pitting Temperature of 25 °C.

Date: 21 September 2022

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Valid until:

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Senior Specialist to Lloyd's Register EMEA A member of the Lloyd's Register group