



# Certificate for Welding Consumable US-49/G-80

Project: **Supplementary List of Certified Welding Consumables**

Client: **Kobe Steel, Ltd.  
Fukuchiyama Plant**

Office: **Yokohama**

Clients Order Number: -

Date: **13 September 2019**

Order Status: **Completed**

Inspection Dates

First: **21 January 2019**

Final: **30 August 2019**

This certificate is issued to the above Client to certify that the undersigned Surveyor to this Society did at their request attend their Fukuchiyama Plant and Fujisawa Plant on and between the dates shown above for the purpose of examining and testing below noted welding consumable.

Trade Name: **US-49/G-80**  
Welding Process: Solid Wire/Flux (SAW)  
Welding Position: D  
Joint Type: B  
Specification: US-49/G-80 [M – Manufacturer's specification]

A weld metal assembly was prepared using the welding consumable/flux of lot number G8B1611/8MNF101, and specimens machined from the assembly according to the specification were tested using calibrated measuring and testing equipment in the presence of the undersigned with results satisfying the requirements of the specification as follows.

### Mechanical Properties of Deposit Metal

	Dia. [mm]	Re [N/mm <sup>2</sup> ]	Rm [N/mm <sup>2</sup> ]	A [%]	CVN Impact [J]	Test Temp.	Stress Relief
<b>Spec.</b>	4.0 to 4.8	≥ 400	480-660	≥ 22	≥ 27	-18°C	620°Cx1hr
<b>Obtained</b>	4.8	495	590	27	135/131/133 Ave.134	-18°C	620°Cx1hr

### Chemical Analysis of Deposit Metal [WT %]

	C	Si	Mn	P	S	Ni	Cr	Mo	Cu
<b>Spec.</b>	0.12 max	0.80 max	1.40 max	0.030 max	0.030 max	-	-	0.40-0.65	0.35 max
<b>Obtained</b>	0.07	0.20	1.36	0.011	0.004	-	-	0.50	0.12

The works of the manufacturer was inspected and found in satisfactory order. The process of manufacture, including supervision, quality control and record keeping were of adequate standard and storage condition and facilities were found to be satisfactory as well.

S. Kato  
Surveyor to Lloyd's Register Group Limited



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