

NIPPON KAIJI KYOKAI

Approval No. NKY-3550
Certificate No. TA22350E

Certificate

OF
TYPE APPROVAL

Article : Welding Consumables for High Tensile Steels for Hull
Brand : DW-100 / FB-B3
[Wire / Backing]
Applicant : Kobe Steel Ltd., Ibaraki Plant
2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan
Manufacturer : Kobe Steel Ltd., Ibaraki Plant
2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan
Grade : KSW52Y40G(C)H10
Welding Process : Semi-Automatic Welding (MAG Welding)
Welding Positions and Max. Diameter of Wire : See Table 1
Current : DCEP
Shielding Gas : CO₂

Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	1.6mm	Flat:	Not Applicable
Horizontal:	1.6mm	Horizontal Vertical:	Not Applicable
Overhead:	Not Applicable	Horizontal:	Not Applicable
Vertical Upward:	1.6mm	Horizontal Overhead:	Not Applicable
Vertical Downward:	Not Applicable	Overhead:	Not Applicable
		Vertical Upward:	Not Applicable
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 12 May 2023.

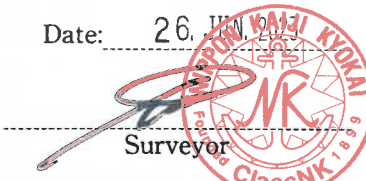
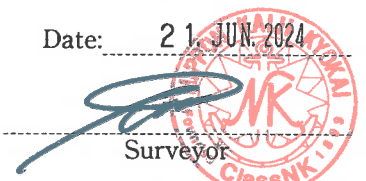
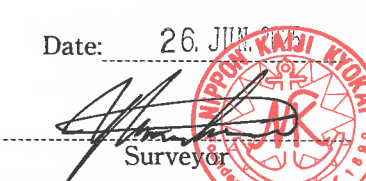
Issued at Tokyo on 13 May 2022.


Y. Takao
General Manager
Material and Equipment Department



Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

Certificate No. TA22350E

The validity of this certificate has been renewed until <u>12. MAY. 2024</u> . Date: <u>26. JUN. 2024</u>  <u> </u> Surveyor	The validity of this certificate has been renewed until _____ . Date: _____ _____ Surveyor
The validity of this certificate has been renewed until <u>12. MAY. 2025</u> . Date: <u>21. JUN. 2024</u>  <u> </u> Surveyor	The validity of this certificate has been renewed until _____ . Date: _____ _____ Surveyor
The validity of this certificate has been renewed until <u>12. MAY. 2026</u> . Date: <u>26. JUN. 2024</u>  <u> </u> Surveyor	The validity of this certificate has been renewed until _____ . Date: _____ _____ Surveyor
The validity of this certificate has been renewed until _____ . Date: _____ _____ Surveyor	The validity of this certificate has been renewed until _____ . Date: _____ _____ Surveyor
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