

NIPPON KAIJI KYOKAI

[Re-written]

Certificate No. NKY-2197

OF

APPROVAL FOR WELDING CONSUMABLE TYPE

Brand

: DW-100V

Manufacturer : Kobe Steel, Ltd., Ibaraki Plant

Ibaraki, Osaka, Japan

Kind

Semi-Automatic Welding Consumable

Purpose

For High Tensile Steel

Approval Condition;

Grade

KSW52Y40G(C)

Current

: DCEP

Position

Flat, Horizontal, Vertical Upward,

Vertical Downward and Overhead

Max. Dia. of Electrode

: F ; 1.4mm, H

; 1.4mm, VU

; 1.4mm,

VD

; 1.4mm, OH ; 1.4mm

Shield Gas

 $: CO_2$

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 25th day of June, 2009. Issued at Tokyo on the 30th day of June, 2008.

H. Takano

General Manager

147- Com

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 25. JUN. 2020	until 25. JUN. 2025 .
Date: 27. JUN 2019 July Surveyor	Date: 21. JUN. 2024 Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 5. JUN. 2021	until 25. JUN. 2026 .
Date: 29, JULIAN Surveyor	Date: 26. Surveyor Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 25, JUN, 2022	until
Date: 28. J	Date:Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 5. JUN. 2023	until:
Date: 27, JUN 2244	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 25. JUN. 2024 -	until
Date: 26. J	Date:

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