



NIPPON KAIJI KYOKAI

Certificate

OF

TYPE APPROVAL

Approval No. NKY-3173
Certificate No. TA201026E

Article: Welding Consumables for Stainless Steels
Brand: DW-329AP
Applicant: Kobe Steel Ltd., Fujisawa Plant
Fujisawa, Kanagawa, Japan
Manufacturer: Kobe Steel Ltd., Fujisawa Plant
Fujisawa, Kanagawa, Japan
Grade: KW2209G(C)
KW2209G(M2)
Welding Process: MAG Welding
MIG Welding
Welding Positions and Max. Diameter of Wire: See Table 1
Current: DCEP
Shielding Gas: CO₂ or Ar + CO₂

Table 1 Welding Positions and Max. Diameter of Wire for Both Grades


Butt Weld		Fillet Weld	
Flat:	1.2mm	Flat:	1.2mm
Horizontal:	1.2mm	Horizontal Vertical:	1.2mm
Overhead:	1.2mm	Horizontal:	1.2mm
Vertical Upward:	1.2mm	Horizontal Overhead:	1.2mm
Vertical Downward:	Not Applicable	Overhead:	1.2mm
		Vertical Upward:	1.2mm
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 18 December 2020.

Issued at Tokyo on 22 July 2020.





Y. Takao
General Manager
Material and Equipment Department

- Notes : (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.
(2) This certificate was rewritten because of addition of welding positions of welding consumable.



<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>	<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>
<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>	<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>
<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>	<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>
<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>	<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>
<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>	<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>

<p>The validity of this certificate has been renewed until <u>18 Dec. 2021</u> .</p> <p>Date: <u>4 Dec 2020</u></p> <p> Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>