



NIPPON KAIJI KYOKAI

Certificate

OF

TYPE APPROVAL

Approval No. NKY-2376
Certificate No. TA2251E

Article:	Welding Consumables for High Tensile Steels for Hull and Steels for Low Temperature Service	
Brand:	DW-55L	
Applicant:	Kobe Steel Ltd., Ibaraki Plant 2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan	
Manufacturer:	Kobe Steel Ltd., Ibaraki Plant 2-19, Higashi-Unobe-Cho, Ibaraki, Osaka, Japan	
Grade:	KSWL3G(C)H5 KSWL3G(C)H5-TS540M KSWL3G(C)H5-vE27M-63T KSWL3G(C)H5-vE27M-65T KSW54Y40G(C)H5	
Welding Process:	Semi-Automatic Welding (MAG Welding)	
Welding Positions and Max. Diameter of Wire:	See Table 1 and Table 2	
Current:	DCEP	
Shielding Gas:	CO ₂	
Remarks:	For annual inspection, mechanical properties are to comply with the requirements specified in Table 3.	

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 26 December 2022.

Issued at Tokyo on 6 December 2021.



 Y. Takao
 General Manager
 Material and Equipment Department

Notes : (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.
(2) This certificate was rewritten because of addition of grade of welding consumables.

The validity of this certificate has been renewed until 26. DEC. 2023 . Date: 27. JUN. 2024 Surveyor 	The validity of this certificate has been renewed until . Date: . Surveyor
The validity of this certificate has been renewed until 26. DEC. 2024 . Date: 26. JUN. 2025 Surveyor 	The validity of this certificate has been renewed until . Date: . Surveyor
The validity of this certificate has been renewed until 26. DEC. 2025 . Date: 21. JUN. 2026 Surveyor 	The validity of this certificate has been renewed until . Date: . Surveyor
The validity of this certificate has been renewed until 26. DEC. 2026 . Date: 26. JUN. 2027 Surveyor 	The validity of this certificate has been renewed until . Date: . Surveyor
The validity of this certificate has been renewed until . Date: . Surveyor	The validity of this certificate has been renewed until . Date: . Surveyor