



NIPPON KAIJI KYOKAI

Certificate

Approval No. NKY-3519
Certificate No. TA201228E

OF TYPE APPROVAL

Article: Welding Consumables for High Tensile Steels for Hull
Brand: ES-X55E / EF-4 / KL-4
[Wire / Flux / Backing]
Applicant: Kobe Steel, Ltd., Ibaraki Plant
Ibaraki, Osaka, Japan
Manufacturer: Kobe Steel, Ltd., Ibaraki Plant
Ibaraki, Osaka, Japan
Grade: KEW54Y40
Welding Process: Electro-Slag Welding
Welding Positions and Max. Diameter of Wire: See Table 1
Current: DCEP
Shielding Gas: Not Applicable


Table 1 Welding Positions and Max. Diameter of Wire

Butt Weld		Fillet Weld	
Flat:	Not Applicable	Flat:	Not Applicable
Horizontal:	Not Applicable	Horizontal Vertical:	Not Applicable
Overhead:	Not Applicable	Horizontal:	Not Applicable
Vertical Upward:	1.6mm	Horizontal Overhead:	Not Applicable
Vertical Downward:	Not Applicable	Overhead:	Not Applicable
		Vertical Upward:	Not Applicable
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 6 October 2021.
Issued at Tokyo on 7 October 2020.




Y. Takao
General Manager
Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.



<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>	<p>The validity of this certificate has been renewed until Date:..... Surveyor</p>
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