

NIPPON KAIJI KYOKAI

Approval No. NKY-1221 Certificate No. TA171223E



APPROVAL FOR WELDING CONSUMABLE TYPE

Brand:

LB-26V

Applicant:

Kobe Steel Ltd., Saijo Plant

Higashi-hiroshima, Hiroshima, Japan

Manufacturer:

Kobe Steel Ltd., Saijo Plant

Higashi-hiroshima, Hiroshima, Japan

Grade:

KMW53H10

Welding Process: Manual Welding

Welding Positions and Max. Diameter of Electrode:

See Table 1

Current:

AC and DCEP

Shielding Gas:

Not Applicable

Applicable Parent Material:

High Tensile Steels for Hull

Table 1 Welding Positions and Max. Diameter of Electrode

Butt Weld		Fillet Weld	
Flat:	6.0mm	Flat:	6.0mm
		Horizontal Vertical:	6.0mm
Horizontal:	Not Applicable	Horizontal:	Not Applicable
Overhead:	5.0mm	Horizontal Overhead:	5.0mm
		Overhead:	5.0mm
Vertical Upward:	Not Applicable	Vertical Upward:	Not Applicable
Vertical Downward	: 6.0mm	Vertical Downward:	6.0mm

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 7 February 2018.

Issued at Tokyo on 8 December 2017.

H. Kobayashi

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.



The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until [N K] FEB. 2019 7 FEB. 2019 .	until 7 FEB.2024 .	
Date: 8 Market Surveyor Clase	Date: 10 FEB 2023 A. Surveyor Class 1	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 7 FEB. 2020 .	until 7 FEB. 2025 .	
Date: 14 M. 2019 Male Surveyor Surveyo	Date: 9 FTB. 2024 Surveyor Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 7FEB. 2021 .	until 7 FEB, 2026	
Date: 27 MA Surveyor	Date: 16 MAY. Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 7 FEB. 2022 ·	until	
Date: 30 MAR 2021	Date:	
Surveyor	Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 7 FEB. 2023	until	
Date: 28 M.S. Date: Survey	Date:Surveyor	