



# NIPPON KAIJI KYOKAI

## Certificate

OF

### TYPE APPROVAL

Approval No. NKY-2110  
Certificate No. TA22443E

Article: Welding Consumables for High Tensile Steels for Hull  
Brand: LB-52  
Applicant: Thai Kobelco Welding Co., Ltd.  
500 Moo 4 Soi 1 Bangpoo Industrial Estate, Sukhumvit Rd.,  
Praeksa, Muang, Samutprakarn, Thailand  
Manufacturer: Thai Kobelco Welding Co., Ltd.  
500 Moo 4 Soi 1 Bangpoo Industrial Estate, Sukhumvit Rd.,  
Praeksa, Muang, Samutprakarn, Thailand  
Grade: KMW53Y40H10  
Welding Process: Manual Welding  
Welding Positions and Max. Diameter of Electrode: See Table 1  
Current: AC and DCEP  
Shielding Gas: Not Applicable


Table 1 Welding Positions and Max. Diameter of Electrode

Butt Weld		Fillet Weld	
Flat:	5.0mm	Flat:	5.0mm
Horizontal:	5.0mm	Horizontal Vertical:	5.0mm
Overhead:	5.0mm	Horizontal:	5.0mm
Vertical Upward:	5.0mm	Horizontal Overhead:	5.0mm
Vertical Downward:	Not Applicable	Overhead:	5.0mm
		Vertical Upward:	5.0mm
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.


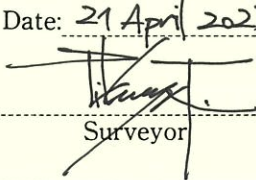
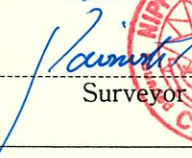

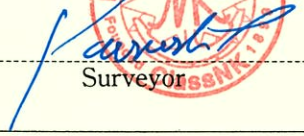

This Certificate will remain in force until 22 April 2023.

Issued at Tokyo on 17 June 2022.

  
Y. Takao  
General Manager  
Material and Equipment Department



Note : (1)The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.  
(2)This certificate was rewritten because of change of grade.

<p>The validity of this certificate has been renewed until <u>22 April 2024</u> .</p> <p> Date: <u>21 April 2023</u>  Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____ _____ Surveyor</p>
<p>The validity of this certificate has been renewed until <u>22 APRIL 2025</u> .</p> <p>Date: <u>22 APRIL 2024</u>  Surveyor</p> <p></p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____ _____ Surveyor</p>
<p>The validity of this certificate has been renewed until <u>22 APRIL 2026</u> .</p> <p>Date: <u>10 APRIL 2025</u>  Surveyor</p> <p></p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____ _____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____ _____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____ _____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____ _____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____ _____ Surveyor</p>