



NIPPON KAIJI KYOKAI

Certificate

OF

TYPE APPROVAL

Approval No. NKY-2652
Certificate No. TA201330E

Article: Welding Consumables for High Tensile Steels for Hull
Brand: MG-51T
Applicant: KOBELCO MIG WIRE (THAILAND) CO., LTD.
Praeksa, Samutprakarn, Thailand
Manufacturer: KOBELCO MIG WIRE (THAILAND) CO., LTD.
Praeksa, Samutprakarn, Thailand
Grade: KSW53G(C)
Welding Process: Semi-Automatic Welding (MAG Welding)
Welding Positions and Max. Diameter of Wire: See Table 1
Current: DCEP
Shielding Gas: CO₂

Table 1 Welding Positions and Max. Diameter of Wire


Butt Weld		Fillet Weld	
Flat:	1.6mm	Flat:	1.6mm
Horizontal:	1.6mm	Horizontal Vertical:	1.6mm
Overhead:	1.2mm	Horizontal:	1.6mm
Vertical Upward:	1.2mm	Horizontal Overhead:	1.2mm
Vertical Downward:	Not Applicable	Overhead:	1.2mm
		Vertical Upward:	1.2mm
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

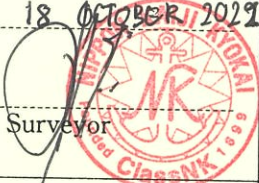
This Certificate will remain in force until 31 October 2021.

Issued at Tokyo on 30 November 2020.




Y. Takao
General Manager
Material and Equipment Department

Note : (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.
(2) This certificate was rewritten because of change of the applicant's name and the manufacturer's name.

<p>The validity of this certificate has been renewed until <u>31 OCTOBER 2022</u> .</p> <p>Date: <u>18 OCTOBER 2021</u></p> <p> Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>
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<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p>