



NIPPON KAIJI KYOKAI

Certificate

[Re-written]

Certificate No.
NKY-2885

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand : MG-S2CM
Manufacturer : Kobe Steel, Ltd., Fukuchiyama Plant
Fukuchiyama, Kyoto, Japan
Kind : Semi-Automatic Welding Consumable
Purpose : For Cr-Mo-V Steel
Approval Condition :
Grade : Manufacturer's Specification
Current : DCEP
Position : Flat, Horizontal, Vertical Upward,
Vertical Downward and Overhead
Max. Dia. of Wire : F : 1.2mm, H : 1.2mm, VU : 1.2mm,
VD : 1.2mm, OH : 1.2mm
Shield Gas : 80%Ar+20%CO₂
Guaranteed Values for Manufacturer's Specification
: See the reverse side
Remarks : For application to the welding of piping system, boilers,
pressure vessels, main propulsion and auxiliary machinery.

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 6th day of May, 2012.
Issued at Tokyo on the 1st day of July, 2011.



H. Takano

H. Takano
General Manager
Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

CS-2 e 2002.01

Required Values in Initial Approval Test :

Butt weld test : Tensile Strength $\geq 415 \text{ N/mm}^2$
Deposited metal test : Yield Point $\geq 538 \text{ N/mm}^2$
Tensile Strength $\geq 621 \text{ N/mm}^2$
Elongation $\geq 17\%$

Required Values in Annual Inspections :

Deposited metal test : Yield Point $\geq 538 \text{ N/mm}^2$
Tensile Strength $\geq 621 \text{ N/mm}^2$
Elongation $\geq 17\%$

<p>The validity of this certificate has been renewed until <u> - 6. MAY. 2013 </u> .</p> <p>Date: <u> - 4. APR. 2012 </u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u> 6. MAY. 2018 </u> .</p> <p>Date: <u> 29. MAR. 2017 </u></p> <p> Surveyor</p> 
<p>The validity of this certificate has been renewed until <u> 6. MAY. 2014 </u> .</p> <p>Date: <u> 9. APR. 2013 </u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u> 6. MAY. 2019 </u> .</p> <p>Date: <u> 30. MAR. 2018 </u></p> <p> Surveyor</p> 
<p>The validity of this certificate has been renewed until <u> 6. MAY. 2015 </u> .</p> <p>Date: <u> 28. MAR. 2014 </u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u> 6. MAY. 2020 </u> .</p> <p>Date: <u> 29. MAR. 2019 </u></p> <p> Surveyor</p> 
<p>The validity of this certificate has been renewed until <u> 6. MAY. 2016 </u> .</p> <p>Date: <u> 3. APR. 2015 </u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u> 6. MAY. 2021 </u> .</p> <p>Date: <u> 27. MAR. 2020 </u></p> <p> Surveyor</p> 
<p>The validity of this certificate has been renewed until <u> 6. MAY. 2017 </u> .</p> <p>Date: <u> 9. MAY. 2016 </u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until <u> 6. MAY. 2022 </u> .</p> <p>Date: <u> 30. MAR. 2021 </u></p> <p> Surveyor</p> 