

NIPPON KAIJI KYOKAI

Certificate

[Re-written]

Certificate No.
NKY-1753

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand : MG-S80
Manufacturer : Kobe Steel Ltd., Fukuchiyama Plant
Fukuchiyama, Kyoto, Japan
Kind : Semi-Automatic Welding Consumable
Purpose : For Quenched and Tempered High Tensile Steels for Structures
Approval Condition :
Grade : KSW4Y69G(M2)
Current : DCEP
Position : Flat and Vertical Upward
Max. Dia. of Wire : F : 1.6mm, VU : 1.2mm
Shield Gas : 80%Ar + 20%CO₂

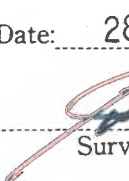


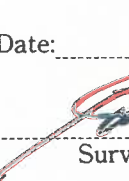


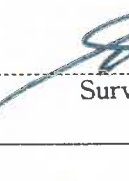
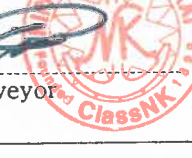

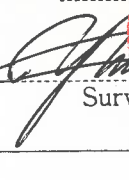
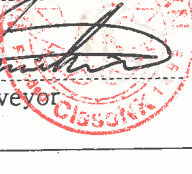

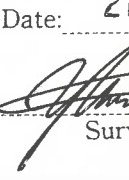

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 24th day of March, 2012.
Issued at Tokyo on the 1st day of July, 2011.



H. Takano
General Manager
Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.
CS-2 e 2002.01

<p>The validity of this certificate has been renewed until <u>24. MAR. 2023</u> .</p> <p>Date: <u>28. MAR. 2023</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> 
<p>The validity of this certificate has been renewed until <u>24. MAR. 2024</u> .</p> <p>Date: <u>28. MAR. 2023</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> 
<p>The validity of this certificate has been renewed until <u>24. MAR. 2025</u> .</p> <p>Date: <u>17. MAY. 2024</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> 
<p>The validity of this certificate has been renewed until <u>24. MAR. 2026</u> .</p> <p>Date: <u>26. MAR. 2025</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> 
<p>The validity of this certificate has been renewed until <u>24. MAR. 2027</u> .</p> <p>Date: <u>27. MAR. 2026</u></p> <p> Surveyor</p> 	<p>The validity of this certificate has been renewed until _____ .</p> <p>Date: _____</p> <p>_____ Surveyor</p> 