

## NIPPON KAIJI KYOKAI



[Re-written]

Certificate No. NKY-1753

OF

## TYPE APPROVAL FOR WELDING CONSUMABLE

Brand MG-S80

Manufacturer: Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind : Semi-Automatic Welding Consumable

Purpose : For Quenched and Tempered High Tensile Steels for Structures

Approval Condition

Grade : KSW4Y69G(M2)

Current : DCEP

Position : Flat and Vertical Upward

Max. Dia. of Wire : F: 1.6mm, VU: 1.2mm

Shield Gas 80%Ar + 20%CO<sub>2</sub>

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 24th day of March, 2012. Issued at Tokyo on the 1st day of July, 2011.

H. Takano

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections. CS-2 = 2002.01

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2023 .	until
Date: 28. N.P.	Date:Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2024	until
Date: 28	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4, MAR. 2025	until
Date: 17. MAY, 2024 Surveyor	Date:Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until	until
Date:	Date:
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