

NIPPON KAIJI KYOKAI

Approval No. NKY-3295 Certificate No. TA16430E



TYPE APPROVAL FOR WELDING CONSUMABLE

Brand:

 $MX-200KP(\times 2)$

Applicant:

Kobe Steel, Ltd., Ibaraki Plant

Ibaraki, Osaka, Japan

Manufacturer:

Kobe Steel, Ltd., Ibaraki Plant

Ibaraki, Osaka, Japan

Grade:

KAW52Y40G(C)H5

Welding Process:

Automatic Welding (MAG Welding)

Welding Positions and Max. Diameter of Wire:

See Table 1 below

Current:

DCEP

Shielding Gas:

 CO_2

Applicable Parent Material:

High Tensile Steels for Hull

Table 1 Welding Positions and Max. Diameter of Wire

Table 1 Welang 1 oblivens and Max. Diamover of Whe			
Butt Weld		Fillet Weld	
Flat:	Not Applicable	Flat:	1.6mm
		Horizontal Vertical:	1.6mm
Horizontal:	Not Applicable	Horizontal:	Not Applicable
Overhead:	Not Applicable	Horizontal Overhead:	Not Applicable
		Overhead:	Not Applicable
Vertical Upward:	Not Applicable	Vertical Upward:	Not Applicable
Vertical Downward:	Not Applicable	Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 8 February 2017.

Issued at Tokyo on 9 February 2016.

T. Imamurassi General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections:

The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 8, FEB. 2018 .	until 8, FEB, 2023 .	
Date: 29, Silver Surveyor Class No.	Date: 27. SFR AND Surveyor. Surveyor. Classic	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 8. FEB. 2019 .	until 8. FEB. 2024	
Date: 29. SEP AND CONTROL Surveyor Class III	Date: 26. SEP. 2022KAM	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 8, FEB. 2020 .	until 8. FEB. 2025	
Date: 28 Company Class Vision C	Date: 29. SF 2001	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 8. FEB. 2021	until	
Date: 27. SEP 2019	Date:	
Surveyor	Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 8. FEB. 2022 .	until	
Date: 28. SER, WW	Date:	
Surveyor	Surveyor	