



NIPPON KAIJI KYOKAI

Certificate

OF

TYPE APPROVAL

Approval No. NKY-207
Certificate No. TA201107E

Article: Welding Consumables for Stainless Steels
Brand: NC-39
Applicant: Kobe Steel, Ltd., Ibraki Plant
Ibaraki, Osaka, Japan
Manufacturer: Kobe Steel, Ltd., Ibraki Plant
Ibaraki, Osaka, Japan
Grade: KD309
Welding Process: Manual Welding
Welding Positions and Max. Diameter of Electrode: See Table 1
Current: AC and DCEP
Shielding Gas: Not Applicable

Table 1 Welding Positions and Max. Diameter of Electrode

Butt Weld		Fillet Weld	
Flat:	5.0mm	Flat:	5.0mm
Horizontal:	Not Applicable	Horizontal Vertical:	5.0mm
Overhead:	4.0mm	Horizontal:	Not Applicable
Vertical Upward:	4.0mm	Horizontal Overhead:	4.0mm
Vertical Downward:	Not Applicable	Overhead:	4.0mm
		Vertical Upward:	4.0mm
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 26 October 2021.

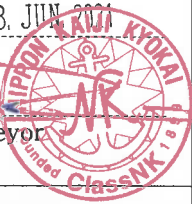
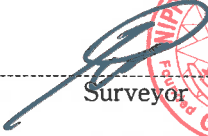
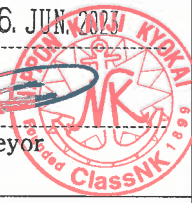
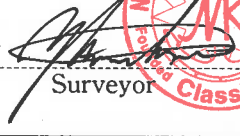
Issued at Tokyo on 25 September 2020.




Y. Takao
General Manager
Material and Equipment Department

Notes (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.
(2) This certificate was rewritten because of addition of current.

Certificate No. TA201107E

The validity of this certificate has been renewed until 26. OCT. 2022 . Date: 28. JUN. 2021  Surveyor 	The validity of this certificate has been renewed until . Date: . Surveyor
The validity of this certificate has been renewed until 26. OCT. 2023 . Date: 27. JUN. 2021  Surveyor 	The validity of this certificate has been renewed until . Date: . Surveyor
The validity of this certificate has been renewed until 26. OCT. 2024 . Date: 26. JUN. 2023  Surveyor 	The validity of this certificate has been renewed until . Date: . Surveyor
The validity of this certificate has been renewed until 26. OCT. 2025 . Date: 21. JUN. 2024  Surveyor 	The validity of this certificate has been renewed until . Date: . Surveyor
The validity of this certificate has been renewed until 26. OCT. 2026 . Date: 26. JUN. 2025  Surveyor 	The validity of this certificate has been renewed until . Date: . Surveyor