

NIPPON KAIJI KYOKAI

Certificate

[Re-written]

Certificate No. NKY-2404

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

SE-A50

Manufacturer: Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind

Semi-Automatic Welding Consumable

Purpose

For High Tensile Steel

Approval Condition:

Grade

KSW53G(M2)

Current

DCEP

Position

Flat, Horizontal, Vertical Upward,

Vertical Downward and Overhead

Max. Dia. of Wire

F: 1.2mm.

H: 1.2mm.

VU: 1.2mm,

VD: 1.2mm,

OH: 1.2mm

Shield Gas

Ar + CO₂

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 24th day of March, 2012.

Issued at Tokyo on the 1st day of July, 2011.

H. Takano

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections. CS-2 e 2002.01

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24, MAR. 2023 .	until
Date: 28.	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2024	until:
Date: 28, MAR 2000	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. M AR. 2025	until
Date: 29. MAR. 2024 Surveyor	Date:
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 2 4, MAR, 2026 .	until
Date: 26 MAR. 2025 Surveyor Class	Date:
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until	until:
Date:	Date:
Surveyor	Surveyor

