

NIPPON KAIJI KYOKAI



Approval No. NKY-1002 Certificate No. TA211455E Certificate

TYPE APPROVAL

Article:

Welding Consumables for Mild Steels for Hull

Brand:

TB-24

Applicant:

Kobe Steel, Ltd., Saijo Plant

6400-1, Misonou, Saijo-Cho, Higashi-Hiroshima, Hiroshima, Japan

Manufacturer:

Kobe Steel, Ltd., Saijo Plant

6400-1, Misonou, Saijo-Cho, Higashi-Hiroshima, Hiroshima, Japan

Grade:

KMW3

Welding Process:

Manual Welding

Welding Positions and Max. Diameter of Electrode: See Table 1

Current:

AC, DCEP and DCEN

Shielding Gas:

Not Applicable

Table 1 Welding Positions and Max Diameter of Electrode

Table 1 Welding I ostublis and Wax. Diameter of Mectione			
Butt Weld		Fillet Weld	
Flat:	4.0mm	Flat:	4.0mm
		Horizontal Vertical:	4.0mm
Horizontal:	4.0mm	Horizontal:	4.0mm
Overhead:	4.0mm	Horizontal Overhead:	4.0mm
		Overhead:	4.0mm
Vertical Upward:	4.0mm	Vertical Upward:	4.0mm
Vertical Downward:	Not Applicable	Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 19 March 2022.

Issued at Tokyo on 23 December 2021.

Y. Takao

General Manager

Material and Equipment Department

Notes (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

(2) This certificate was rewritten because of change of max. diameter of wire.

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