



NIPPON KAIJI KYOKAI

Approval No. NKY-3739
Certificate No. TA251175E

Certificate *OF* *TYPE APPROVAL*

Article: Welding Consumables for Stainless Steels
Brand: TG-S317L
Applicant: KOBE STEEL, LTD. FUKUCHIYAMA PLANT
3-36, Osadano-cho, Fukuchiyama, Kyoto, Japan
Manufacturer: KOBE STEEL, LTD. FUKUCHIYAMA PLANT
3-36, Osadano-cho, Fukuchiyama, Kyoto, Japan
Grade: KY317L
Welding Process: TIG Welding
Welding Positions and Max. Diameter of Filler Rod: See Table 1
Current: DCEN
Shielding Gas: Ar

Table 1 Welding Positions and Max. Diameter of Filler Rod

Butt Weld		Fillet Weld	
Flat:	2.4mm	Flat:	2.4mm
Horizontal:	2.4mm	Horizontal Vertical:	2.4mm
Overhead:	2.4mm	Horizontal:	2.4mm
		Horizontal Overhead:	2.4mm
		Overhead:	2.4mm
Vertical Upward:	2.4mm	Vertical Upward:	2.4mm
Vertical Downward:	Not Applicable	Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

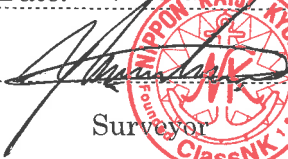
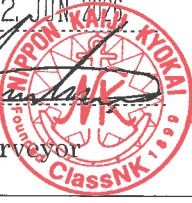
This Certificate will remain in force until 6 November 2026.

Issued at Tokyo on 7 November 2025.



M. IRISAWA
General Manager
Material and Equipment Department

Note : The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

The validity of this certificate has been renewed until <u>6. NOV. 2027</u>. Date: <u>12. JUN. 2025</u>  Surveyor 	The validity of this certificate has been renewed until _____. Date: _____ _____ Surveyor
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