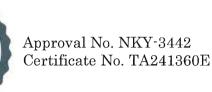


## NIPPON KAIJI KYOKAI





TYPE APPROVAL

Article

: Welding Consumables

Brand

TG-S347

Applicant

Kobe Steel Ltd., Fukuchiyama Plant

§ 3-36, Osadano, Fukuchiyama, Kyoto, Japan

Manufacturer

: Kobe Steel Ltd., Fukuchiyama Plant

3-36, Osadano, Fukuchiyama, Kyoto, Japan

Grade

: KY347

Welding Process

: TIG Welding

Welding Positions and Max. Diameter of Filler Rod

: See Table 1

Current

: DCEN

Shielding Gas

: Ar

Applicable Parent Material

: Stainless Steels

Table 1 Welding Positions and Max Diameter of Filler Rod

Table 1 Westering Positions and Wax. Diameter of Fine Itou			
Butt Weld		Fillet Weld	
Flat:	2.4mm	Flat:	2.4mm
		Horizontal Vertical:	2.4mm
Horizontal:	2.4mm	Horizontal:	2.4mm
Overhead:	2.4mm	Horizontal Overhead:	2.4mm
		Overhead:	2.4mm
Vertical Upward:	2.4mm	Vertical Upward:	2.4mm
Vertical Downward:	Not Applicable	Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 15 November 2025.

Issued at Tokyo on 19 November 2024.

M. Irisawa

General Manager

Material and Equipment Department

## Notes:

- 1.) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.
- 2.) This certificate was rewritten because of change of the manufacturer's name.