



NIPPON KAIJI KYOKAI

Certificate

OF

TYPE APPROVAL

Approval No. NKY-3442
Certificate No. TA241360E

Article : Welding Consumables
Brand : TG-S347
Applicant : Kobe Steel Ltd., Fukuchiyama Plant
: 3-36, Osadano, Fukuchiyama, Kyoto, Japan
Manufacturer : Kobe Steel Ltd., Fukuchiyama Plant
: 3-36, Osadano, Fukuchiyama, Kyoto, Japan
Grade : KY347
Welding Process : TIG Welding
Welding Positions and Max. Diameter of Filler Rod : See Table 1
Current : DCEN
Shielding Gas : Ar
Applicable Parent Material : Stainless Steels

Table 1 Welding Positions and Max. Diameter of Filler Rod

Butt Weld		Fillet Weld	
Flat:	2.4mm	Flat:	2.4mm
Horizontal:	2.4mm	Horizontal Vertical:	2.4mm
Overhead:	2.4mm	Horizontal:	2.4mm
Vertical Upward:	2.4mm	Horizontal Overhead:	2.4mm
Vertical Downward:	Not Applicable	Overhead:	2.4mm
		Vertical Upward:	2.4mm
		Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 15 November 2025.


Issued at Tokyo on 19 November 2024.



 M. Irisawa
 General Manager
 Material and Equipment Department

Notes :

- 1.) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.
- 2.) This certificate was rewritten because of change of the manufacturer's name.

<p>The validity of this certificate has been renewed until 15. NOV. 2026 .</p> <p>Date: 6. JUN. 2025</p> <p> Surveyor</p>	<p>The validity of this certificate has been renewed until .</p> <p>Date: .</p> <p>Surveyor</p>
<p>The validity of this certificate has been renewed until .</p> <p>Date: .</p> <p>Surveyor</p>	<p>The validity of this certificate has been renewed until .</p> <p>Date: .</p> <p>Surveyor</p>
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