

NIPPON KAIJI KYOKAI



[Re-written]

Certificate No. NKY-2208

ΟF

APPROVAL FOR WELDING CONSUMABLE TYPE

Brand

: US-36 (\times 4) / PF-I55E / PF-I50R

[Wire / Flux / Backing Flux]

Manufacturer : Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind

One Side Automatic Welding Consumable

Purpose

For High Tensile Steel

Approval Condition

Grade

KAW53Y40SP

Current

AC or DCEP

Position

Flat

Max. Dia. of Wire

: F : 6.4mm

Welding Process

: Submerged Arc Welding

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 24th day of March, 2012. Issued at Tokyo on the 1st day of July, 2011.

H. Takano

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections. CS-2 e 2002.01

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2623 .	until:
Date: 28 No. 1	Date:Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24. MAR. 2024	until
Date: 28. 14. 101	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 24, MAR. 2025	until
Date: 29. WAR. 2014	Date:
Surveyor	Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until	until
Date:	Date:
Surveyor	Surveyor
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Date:Surveyor	Date:Surveyor

