

NIPPON KAIJI KYOKAI

Certificate

[Re-written]

Certificate No. NKY-2928

ΟF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

 $US.80LT(\times 2)$ / PF-H80AK

[Wire / Flux]

Manufacturer: Kobe Steel, Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind

: Automatic Welding Consumable

Purpose

: For Quenched and Tempered High Tensile Steel

Approval Condition

Grade

KAW5Y69MH5

Current

AC, DCEP or DCEN

Position

Flat

Max. Dia. of Wire

F: 4.8mm

Welding Process

Submerged Arc Welding

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 13th day of September, 2012. Issued at Tokyo on the 29th day of August, 2011.

H. Takano

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections. CS-2 = 2002.01



